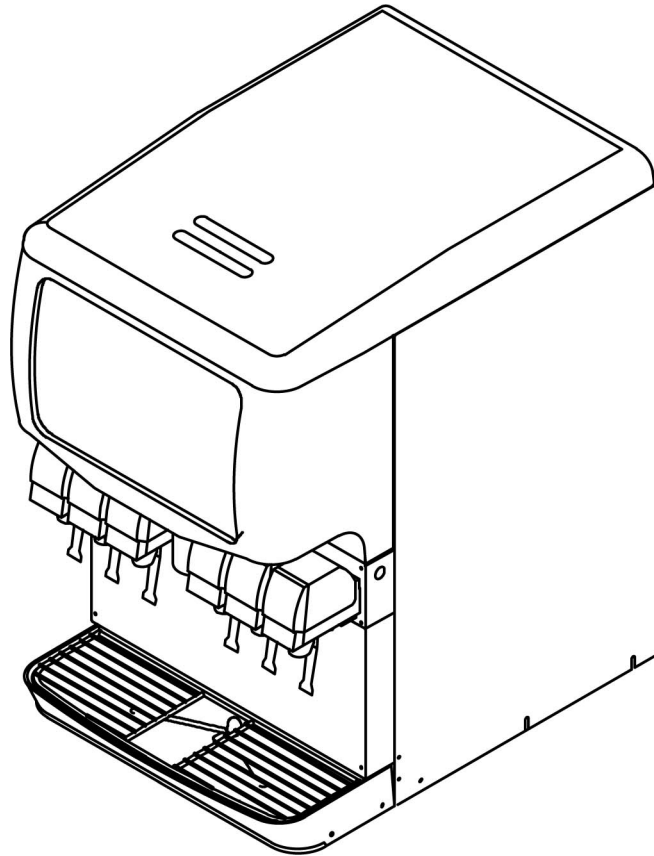


ILLUSTRATED PARTS LIST

ENDURO-150 6 VALVE



Release Date: April 01, 2004
Publication Number: 92096IPL
Revision Date: March 27, 2014
Revision: F

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This document contains the original instructions for the unit described.

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This technical drawing is an exploded perspective view of a mechanical assembly, likely a piece of industrial equipment. The assembly consists of numerous components, each labeled with a numerical callout. The main body of the assembly is a large rectangular frame (10) with various internal structures and mounting points. Key components include a top cover (57), a front panel (53), and a base (56). The assembly is supported by a series of legs (12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100). The exploded view shows the relative positions and assembly sequence of these parts, with dashed lines indicating the paths of movement for the components. The drawing is a black and white line drawing, typical of technical manuals.

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Item No.	Part No.	Name
1	21491	Gate Slide
2	22081R	Gate Restrictor
3	Not used	
4	**29303R	Plate, Motor Mounting
5	15346	Agitator Assy
6	29483	Cover, Rear Wrapper
7	629080206	Lower Panel (For Drip Tray)
8	629080202	Lower Panel (Z Model)
9	15199	Extension Assy, Drip Tray
10	29313	Wrapper (ED 150)
11	Not Used	
12	Contact Sales	Panel Cold Plate/Faucet Assy
13	27107	Retainer, Lever, Ice Dispenser
14	10145	Pin, Drip Tray Mounting
15	31007	Boot, Switch
16	Not Used	
17	50767	Snap Bushing
18	Not Used	
19	15087	Retainer, Agitator
20	Not Used	
21	30794	Agitator Motor Heater, 120 Volt
	32826	Agitator Motor Heater, 220-240 Volt
22	30895	Dispense Switch
23	53011	Elbow, Cold Plate, Drain
24	31622	Bulb-Daylight 18"
25	**620307901	Agitator Motor, 120 Volt
	**620307902	Agitator Motor, 220-240 Volt
26	32954	Solenoid Assembly, 120 Volt
	33409	Solenoid Assembly, 220-240 Volt
27	Not Used	
28	Not Used	
29	Not Used	
30	620302001	Electrical Box Ass'y, 120 Volts (ED 150 B and BC Models)
	620303301	Electrical Box Ass'y, 120 Volts (ED 150 Ice Only)
	620302301	Electrical Box Ass'y, 220-240 Volts (ED 150 B and BC Models)
	620303302	Electrical Box Ass'y, 220-240 Volts (ED 150 Ice Only)
31	Not Used	
32	620045913	Brkt MTG Motor ED150 6V HICARB
33	Not Used	
34	71010	Washer, Captivating No. 8
35	Not Used	
36	Not Used	
37	Not Used	
38	Not Used	

Item No.	Part No.	Name
39	620019701	Hinge, Gusset
40	Not Used	
41	Not Used	
42	Not Used	
43	Not Used	
44	**51859	Seal, Agitator Motor Shaft
45	Not Used	
46	51891	Gasket, Gate
47	***51908	Plug (120 Volt Models Only)
48	**52876	Gasket, Motor Shaft
49	620500901	Ice Chute
50	53168	Cover, Ice Chute
51	53241	Access Cover (Cold Plate Models Only)
52	53227	Agitator Disk
53	52878	Merchandiser, Black (ED 150)
	52999	Merchandiser, Gray (ED 150)
	15756	Merchandiser, S.S. (ED 150)
	620011513	Merchandiser, S.S. (ED 150 For Lid and Straw Holder)
	620011503	Merchandiser, S.S. (ED 150 For Medallion)
	620011502	Merchandiser, S.S. (ED 150 For Low Ice Light)
54	52877	Panel, Plexi glass, Inner (ED 150)
55	53202	Drip Tray, Black
	53222	Drip Tray, Gray
56	52879	Lid, Dispenser, Black
	53019	Lid, Dispenser, Gray
57	52872	Hopper Assy., Foamed (ED 150)
58	15437	Baffle
59	52967	Plug
60	52972	Clip, White
61	53236	Cover (Cold Plate Models Only)
62	70016	Hex Nut, No. 10-32
63	70017	Hex Nut, No. 10-32, Nyloc
64	**70018	Hex Nut, 1/4-20
65	Not Used	
66	**70048	**70048
67	70056	Washer, No. 10, .219 I.D.
68	70067	Washer, .218 I.D.
69	70076	Hex Nut, No. 8-32
70	70104	Insert, Threaded, No. 8-32
71	Not Used	
72	70171	Machine Screw, Phil Truss Hd, No. 8-32 By 3/8-In. Long
73	70178	Machine Screw, Phil Truss Hd, No. 8-32 By 1/2-In. Long
74	70204	Sheet Metal Screw, Phil Truss Hd, No. 8 By 1/2-In. Long
75	Not Used	
76	Not Used	



Item No.	Part No.	Name
77	15500	Lever, Dispense, Short (Cup Activated)
	15488	Lever, Dispense, Long (Cup Activated)
	15502	Lever, Dispense, (Ice Dispense)
78	Not Used	
79	**70260	Machine Screw, Phil Rd Hd, 1/4-20 By 1-In. Long
80	70320	Pop Rivet, 1/8
81	70341	Spring, Motor Heater
82	620701601	Thread Forming Screw, Phil Pan Hd, No. 10-16 By 1/2-In. Long
83	70478R	Clip, Push On
84	70555	Machine Screw, Phil Truss Hd, No. 8-32 By 2 5/8-In. Long
*85	70750	Hose Clamp, Worm
86	71006	Machine Screw, Phil Truss Hd, No. 8-32 By 2 1/8-In. Long
87	53299	Clip, Black
88	70959	Hex Nutsert, No. 8-32
*89	71011	Leg
90	70992	Receptacle, 1/4 Turn
91	**70993	Retainer, 1/4 Turn
92	**70994	Stud Wing Head, 1/4 Turn
93	70847	Spacer, Switch
94	70456	Pop Rivet, 3/16
95	71036	Cup Rest
96	71089	Shoulder Screw, No. 8-32
*97	51288	Adapter, 1" Barb x 3/4 MPT
*98	50952	Adapter, 3/4 Soc x 3/4 FPT
*99	620702201	Cold Plate Cleaning Brush

NOTE: * Not Shown

****Parts included in Agitator Moter Kit**

*****For 220-240V Models, 51908 Plug Replaced
By 62303001 Push Button Switch Actuator and
620303002 Switch Block**

ELECTRICAL BOX ASSEMBLY

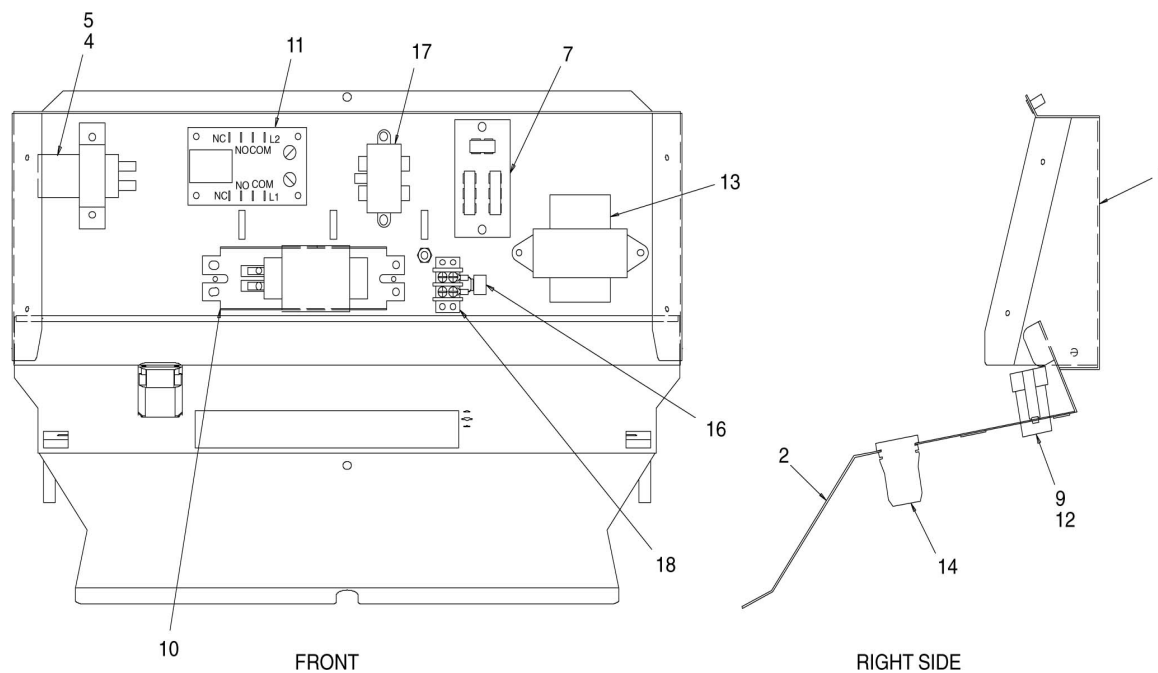


Figure 2.

Item No.	Part No.	Description
1	620019001	Electrical Box (ED 150)
2	620019101	Reflector, Panel (ED 150)
3	Not Used	
4	30514	Clamp, Capacitor, 120 Volts
	620308102	Clamp, Capacitor, 220-240 Volts
5	30774	Capacitor, 120 Volt
	620308101	Capacitor, 220-240 Volt
6	Not Used	
7	31107	Terminal Board
8	Not Used	
9	31620	Starter 110 Volt
	620054076	Starter 240 Volt
10	31621	Ballast, 120 Volt
	33662	Ballast, 220-240 Volt
11	620314803	Timer, Agitation, 120 Volt
	620314802	Timer, Agitation, 220-240 Volt
12	620302201	Socket, Starter

Item No.	Part No.	Description
13	32682	Transformer, 120 Volts
	32829R	Transformer, 220-240 Volts
14	620302101	Lamp-holder
15	Not Used	
16	620304601	Varistor, 220-240 Volts
17	620307301	Filter, 220-240 Volts
18	32244	Terminal Strip, 220-240 Volts

SOLENOID ASSEMBLY

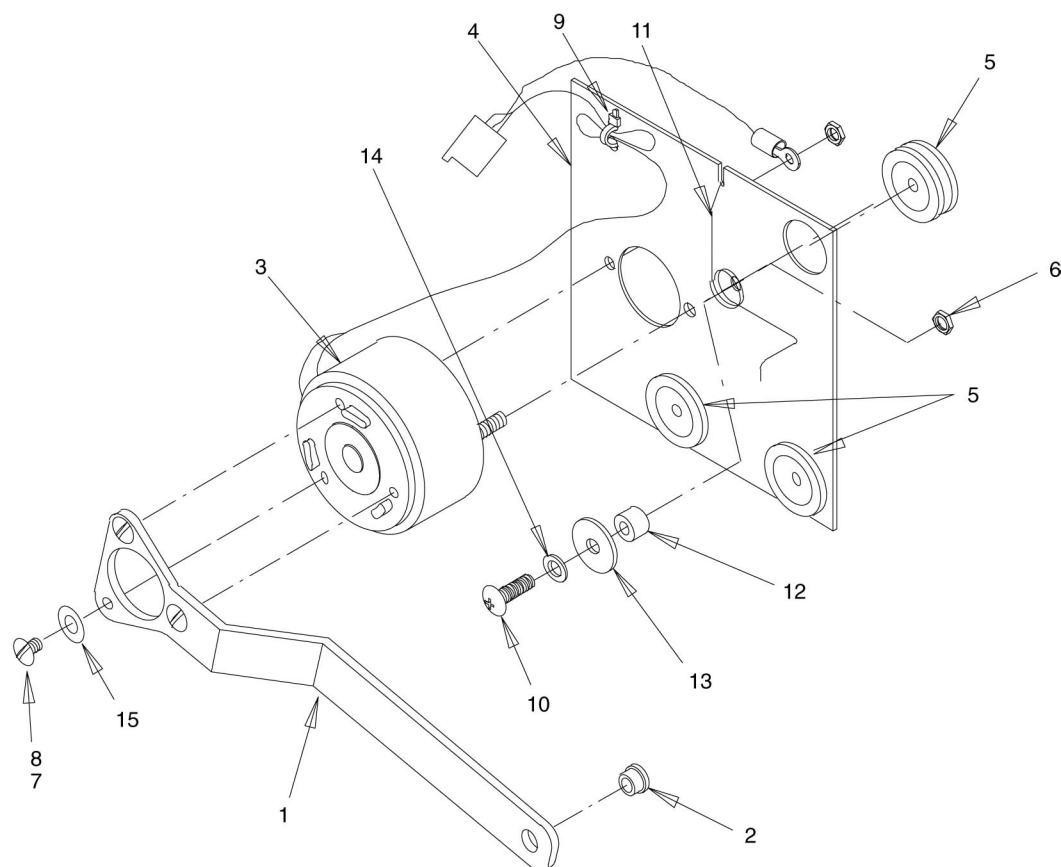


Figure 3.

Table 1.

Item No.	Part No.	Description
1	28173	Arm, Gate Lift
2	50754	Bearing, Gate Arm
3	32957	Solenoid, 120 Volts
	33397	Solenoid, 220-240 Volts
4	28172	Plate, Solenoid Mounting
5	50752	Isolator
6	70015	Hex Nut, No. 10-32
7	51689	Locktite
8	70162	Screw, No. 8-32 By 1/4-In. Long
9	50705	Tie Cable

Table 1.

Item No.	Part No.	Description
10	70165	Screw, No. 8-32 By 5/8-In. Long
11	71007	Spring, Solenoid Arm
12	51348	Space
13	70067	Washer, .218 I.D. By .875 O.D.
14	70057	Lockwasher, No. 10
15	70052	Flatwasher, No. 8



DRAIN ASSEMBLY

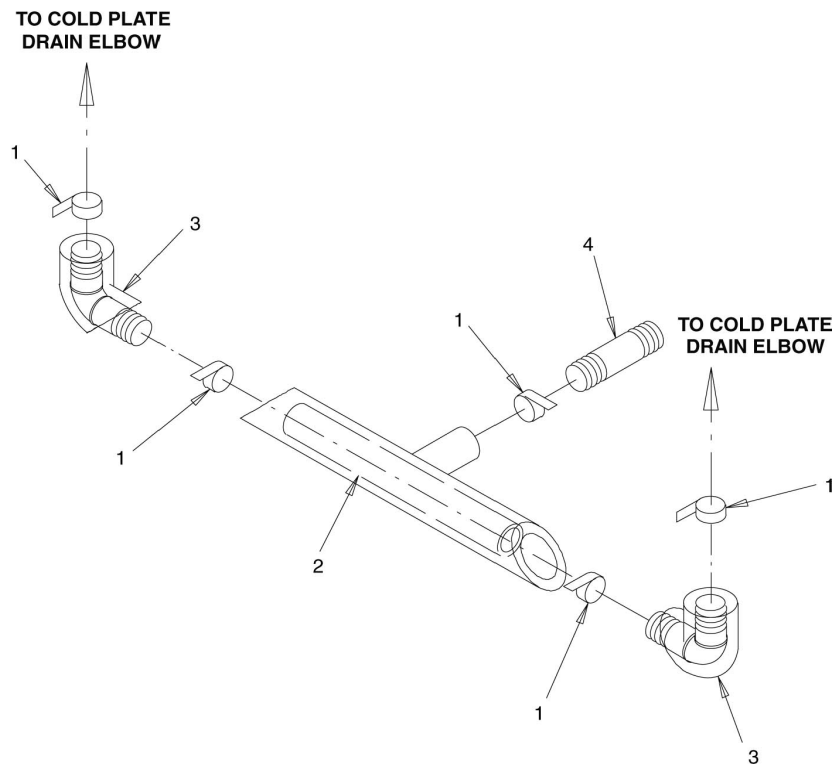


Figure 4.

Table 2.

Item No.	Part No.	Description
1	70750	Hose Clamp
2	53170	Drain Tube

Table 2.

Item No.	Part No.	Description
3	51280	Elbow
4	53293	Coupler

COMPONENTS FOR FLAVOR UNITS

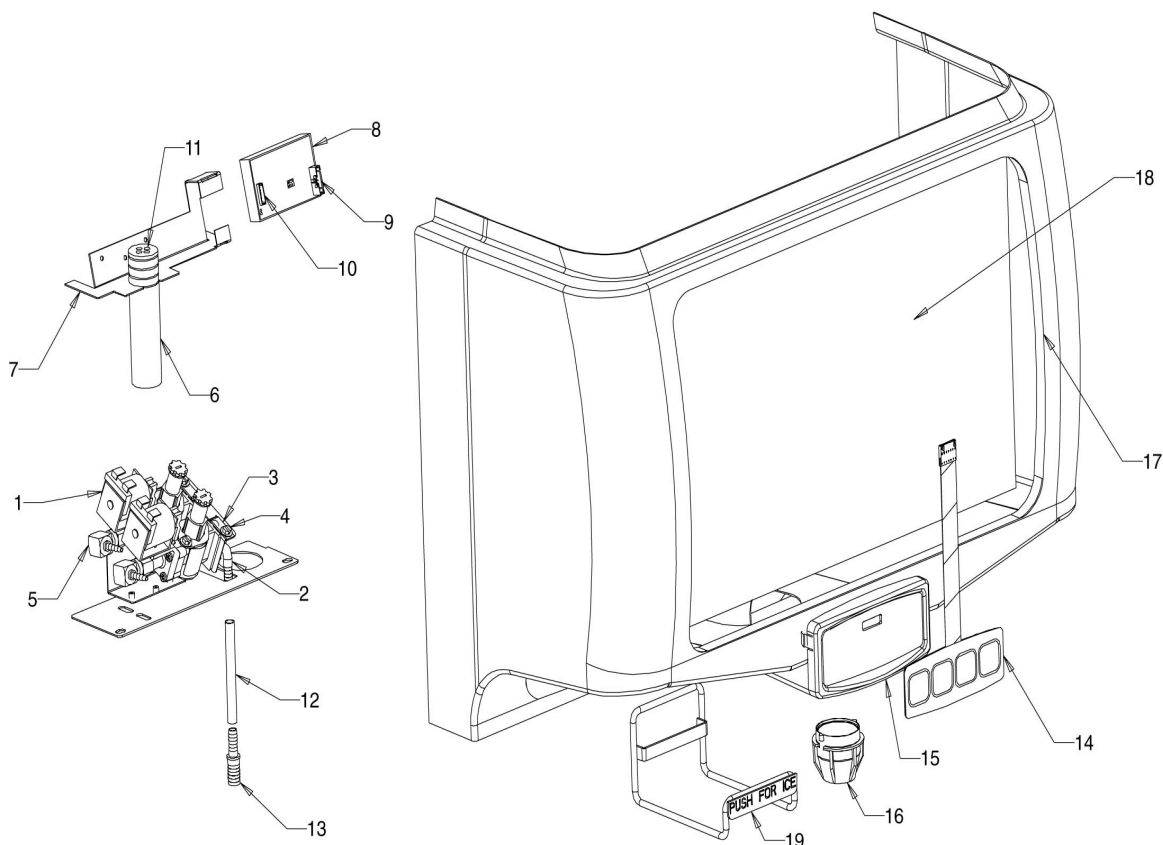


Figure 5.

Table 3.

Item No.	Part No.	Description
1	2487	Flow control assembly
2	620709068	Fitting elbow 1/4 barb
3	620046335	Retainer valve
4	319941000	Screw tr 08-32 hxws
5	620718932	Fitting 90 swivel 1/8 barb
6	620715821	Inner nozzle
7	620052029	Nozzle bracket 1xx
8	620314823	PC Board
*9	620313657	Jumper PCB to keypad 4
	620313658	Jumper PCB to keypad 2 fl
*10	620316443	Harness solenoid 4
	620316442	Harness solenoid 2
*11	770000119	Tubing syrup 1/8 id

Table 3.

Item No.	Part No.	Description
12	50299	Tubing bev 265 id x 465 od
13	77040700	Fitg splicer 1/4 x 3/8
14	620313239	Membrane switch 4 button
15	620516527	Housing – keypad/nozzle
16	1945	Outer nozzle
17	620519210	Merch flavor blast, blk
	620519216	Merch flavor blast, gry
18	620920064	Graphic flavor blast, ed150
19	620709313	Lever Ice Push Bar – FlavorBlast

NOTE: * Not Shown

WATER MANIFOLD ASSEMBLY

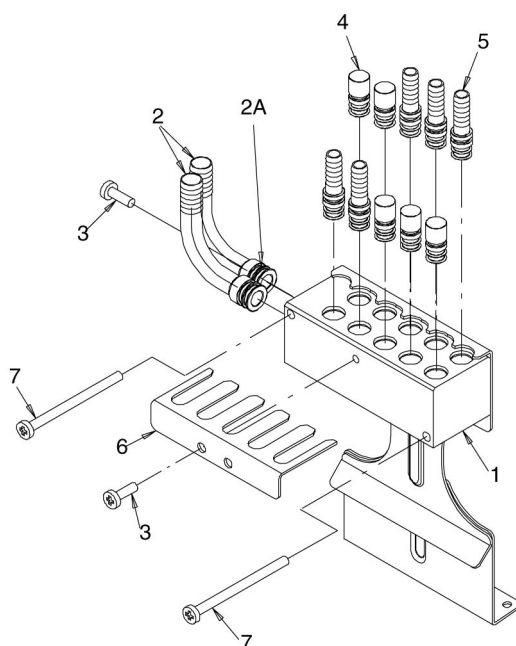


Figure 6.

Table 4.

Item No.	Part No.	Description
1	620407726	Manifold Flex
2	620709065	Fitg Elbow 1/2 X 3/8 Brb
2A	100057	O-rin
3	70204	Screw Sm #8 X 1/2
4	620519005	Plug 3/8 w/O-ring
5	620709066	Fitg Straight 3/8 X 1/4 Brb
6	620046316	Retainer Clip
7	620706632	Screw TRPH #8-18 X 2 Waxed
*	620711913	Insulation Block, RH
*	620711914	Insulation Block, LH
*	620715408	Hook and Loop Fastener

NOTE: * Not Shown

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