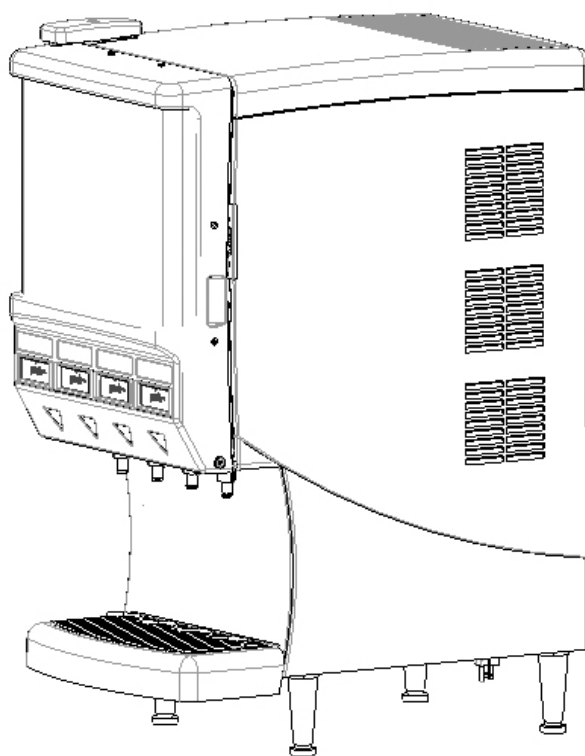




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# QUEST ELITE 4000

## IPL MANUAL



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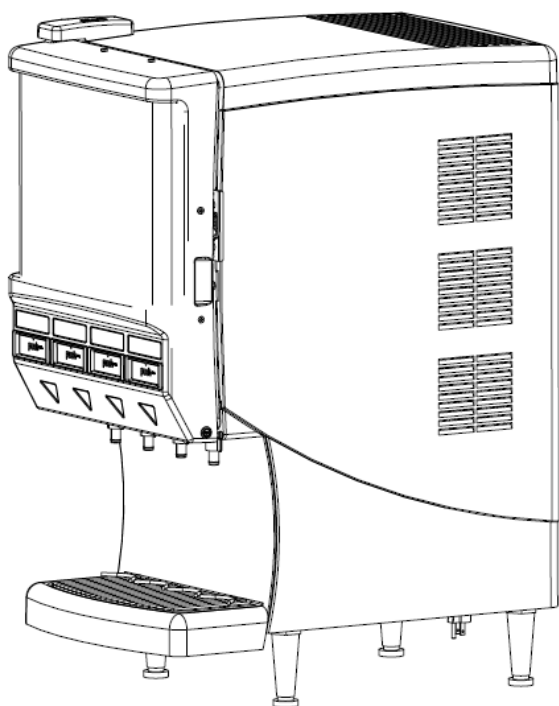
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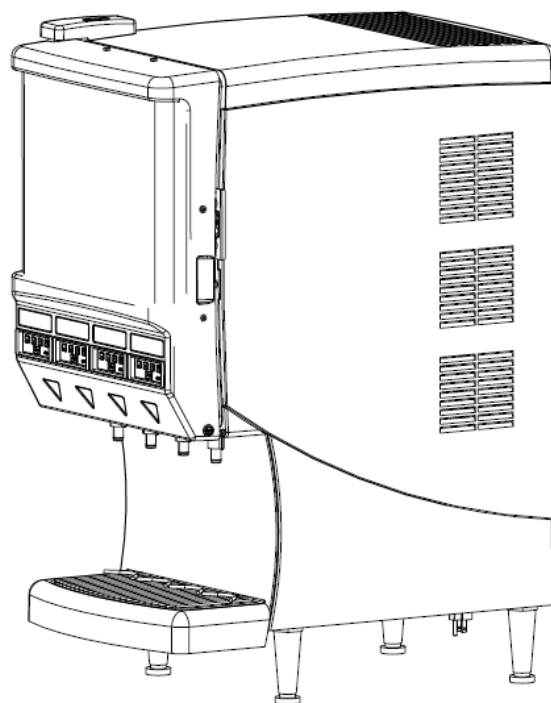
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**4000 Unit with Push Buttons**



**4000 Unit with Portion Control**

**Figure 1. Quest Elite Units**

**Table 1. Top Quest 4000 Assembly**

| Part No.  | Description                                                 |
|-----------|-------------------------------------------------------------|
| 721414101 | Quest 4000, SLJ FLUSH, 2FL, 115/60, Pushbutton, Illuminated |
| 721414111 | Quest 4000, SLJ FLUSH, 2FL, 115/60, Portion, Illuminated    |
| 721414201 | Quest 4000, SLJ FLUSH, 2FL, 230/50, Pushbutton, Illuminated |
| 721414211 | Quest 4000, SLJ FLUSH, 2FL, 230/50, Portion, Illuminated    |
| 721414301 | Quest 4000, SLJ FLUSH, 2FL, 220/60, Pushbutton, Illuminated |
| 721414311 | Quest 4000, SLJ FLUSH, 2FL, 220/60, Portion, Illuminated    |

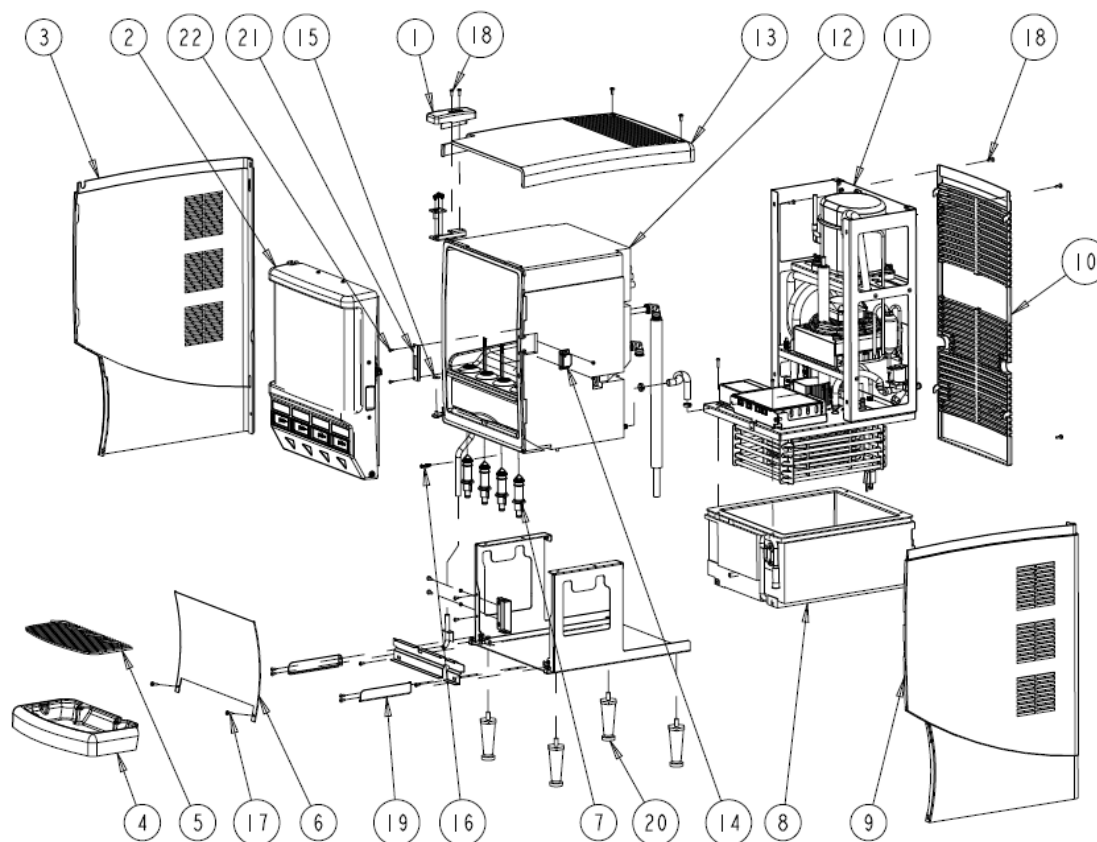


Figure 2. 4FL Final Assembly

Table 2. 4FL Final Assembly

| Item | Part No.  | Description                                    |
|------|-----------|------------------------------------------------|
| 1    | 620047969 | Hinge Top Cover, Quest Elite 2/4 FL            |
| 2    | 620047743 | Door Assembly, Reference PB/PC                 |
| 3    | 620048897 | Side Panel LH. Quest Elite 2/4 FL              |
| 4    | 620049856 | Drip Tray, Black W/Texture, Quest Elite 4 FL   |
| 5    | 620708563 | Cup Rest W/LOC Quest 4 STND 8.1 X              |
| 6    | 620049021 | Splash Panel Guard, Quest Elite 4 FL           |
| 7    | 620715835 | Nozzle Static Mixer ASMB                       |
| 8    | 620049093 | Tank Assembly Quest Elite 4FL                  |
| 9    | 620048896 | Side Panel RH. Quest Elite 2/4 FL              |
| 10   | 620050924 | Rear Panel, Quest 4 FL                         |
| 11   | 620048916 | Refrigeration Frame Assy, 115V, QST Elite 4 FL |
|      | 620049026 | Refrigeration Frame Assy, 230V, QST Elite 4 FL |
|      | 620049033 | Refrigeration Frame Assy, 220V, QST Elite 4 FL |
| 12   | 620050421 | Cabinet Assy Ref. 115/230V Versions            |
| 13   | 620048960 | Top Panel W/Cut, QST Elite 4 FL                |
| 14   | 720704004 | Door Catch, Female 2 F L/4 F L                 |
| 15   | 620049566 | P-Washer, Henge Bottom QST2, 2/4 FL            |

Table 2. 4FL Final Assembly

| Item | Part No.  | Description                                                     |
|------|-----------|-----------------------------------------------------------------|
| 16   | 620047782 | P-Pin, Latch Cabinet QST2                                       |
| 17   | 704105    | Screw MA #8-32 TRPH 16 SS                                       |
| 18   | 70178     | Screw MA #8-32 TRPH 16 SS                                       |
| 19   | 620047429 | Brkt, Drip Tray, Right, QST 2/4 FL                              |
|      | 620047428 | Brkt, Drip Tray, Left, QST 2/4 FL                               |
| 20   | 37958     | Leg Level 4"                                                    |
| 21   | 720201440 | Brkt, Catch Strike Plate QST-NT                                 |
| 22   | 720701405 | Screw TB D6-18 PAPH 12 SS                                       |
| 23   | 720507502 | Kit Packaging QST 2000 (not shown)                              |
| 24   | 620049019 | P-Kit Literature PKG MSG PHA (not shown)                        |
| 25   | 620048048 | Label, System Wiring Diagram, Quest Elite, 4 FL (not shown)     |
| 26   | 620049854 | Harness, Ground, Hinge Bracket, Quest Elite, 2/4 FL (not shown) |
| 27   | 620048953 | Harness Door, QS T2, 4FL (not shown)                            |
| 28   | 620048959 | Harness to Power Cord QST2, 2/4 FL                              |
| 29   | 11732     | Harness Assembly Platform SLJ 1000 (not shown)                  |

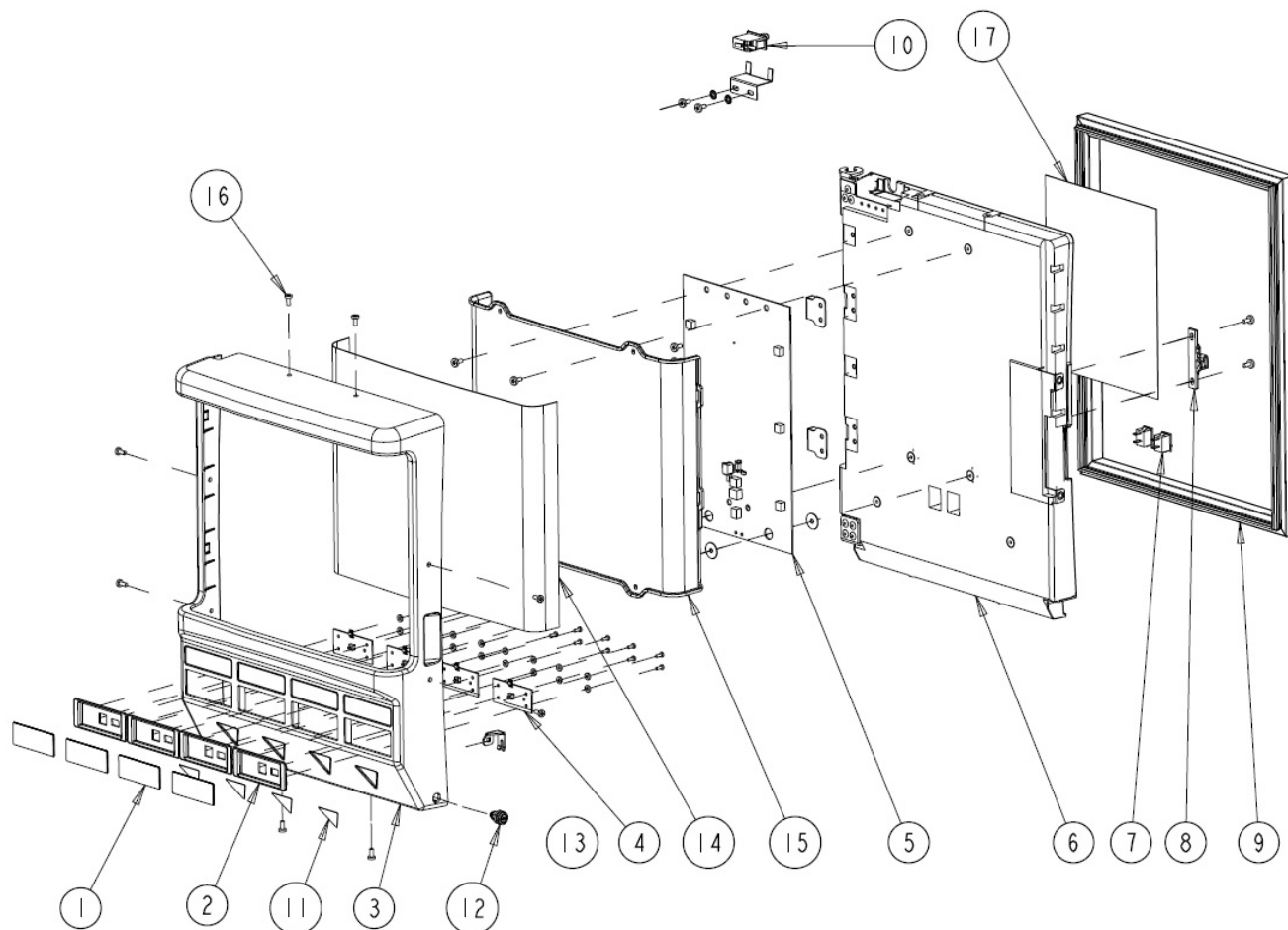


Figure 3. 4000 Door Assembly

Table 3. 4000 Door Assembly

| Item | Part No.      | Description                                         |
|------|---------------|-----------------------------------------------------|
| 1    | 620047753     | Overlay Assembly, Pushbutton Control, Quest         |
|      | 620047750     | Overlay Assembly, Portion Control, Quest Elite, 2/4 |
| 2    | 620047751     | Bezel, Pushbutton, Silver, Quest Elite, 2/4 FL      |
|      | 620047968     | Bezel, Portion Control, Silver, Quest Elite, 2/4 FL |
| 3    | 620047764     | Merchandiser, Quest Elite, 4FL                      |
| 4    | 45018001      | Board Pushbutton SLJ, Quantum                       |
|      | 49280001      | Board Portion Control SLJ, Quantum                  |
| 5    | 620047679-100 | LED Quest PCBA Backlight Family                     |
| 6    | 620048917     | P-Assembly, Door Foamed, Quest Elite, 4FL           |
| 7    | 45432         | Switch Rocker Sealed                                |
| 8    | 720704005     | Latch Door Male                                     |
| 9    | 620047767     | Seal, Door, Quest Elite, 4FL                        |
| 10   | 720500713     | Switch Cut off 10 A MOM E6900A                      |

Table 3. 4000 Door Assembly

| Item | Part No.  | Description                                     |
|------|-----------|-------------------------------------------------|
| 11   | 620049097 | Label, Triangle Nozzle Indicator, Mirror Finish |
| 12   | 729011214 | Kit, Lock & Key Door Quest Elite, 2/4FL         |
| 13   | 620047748 | Latch Mounting Lock                             |
| 14   | 620047769 | Graphic, Generic, Quest Elite, 4FL              |
| 15   | 620047768 | Lens, Quest Elite, 4FL                          |
| 16   | 704101    | Screw MA 8-32 TRPH 12 SS                        |
| 17   | 620052151 | Label Daily Flush & Cleaning                    |
| 18   | 629097007 | Kit 1, Flavor Strip Quest Elite, 2/4FL          |
|      | 629097008 | Kit 2, Flavor Strip Quest Elite, 2/4FL          |
| 19   | 729011220 | Kit, Conversion PB to PC, QSTE 4FL              |
|      | 729011221 | Kit, Conversion, PC to PB, QSTE 4FL             |

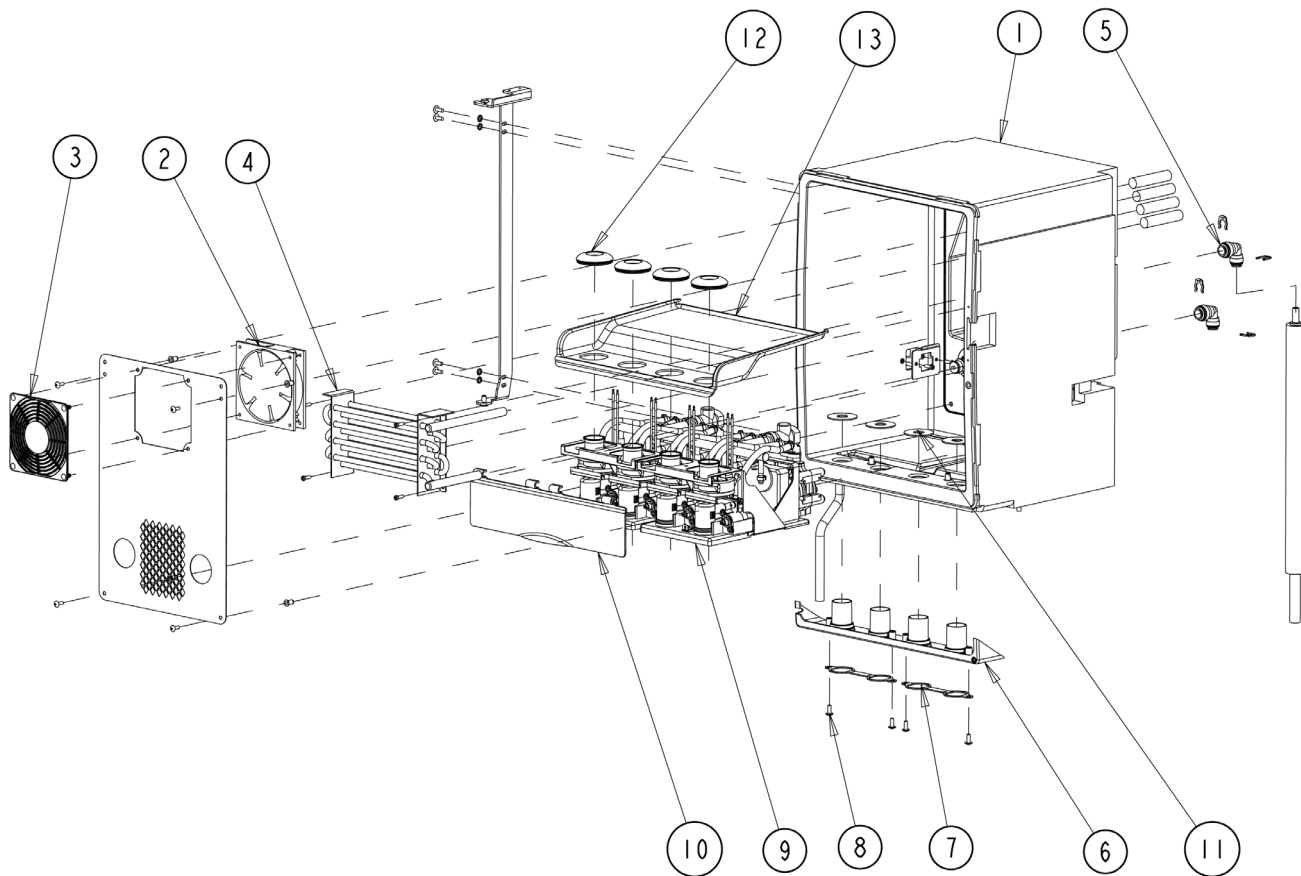


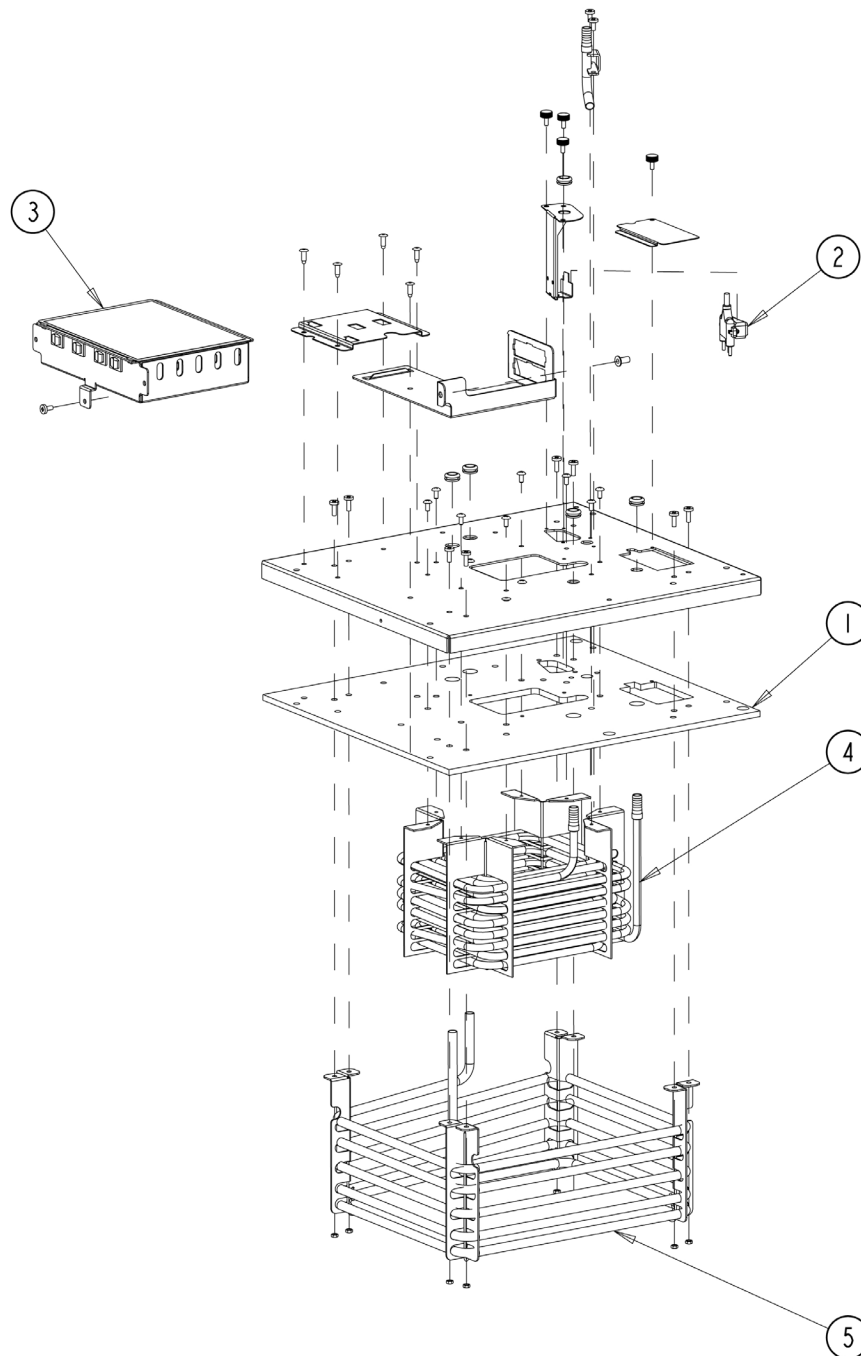
Figure 4. Cabinet Assembly

Table 4. Cabinet Assembly

| Item | Part No.  | Description                                 |
|------|-----------|---------------------------------------------|
| 1    | 620049843 | Cabinet Assembly, Foamed, Quest Delete, 4FL |
| 2    | 720506104 | Fan Assembly 115/60/50 4.7 X 4.7X1.0        |
|      | 720506105 | Fan Assembly 230/50/60 4.7 X 4.7 X1.0       |
| 3    | 620047512 | Guard, Fan EBM 9000 & 4000                  |
| 4    | 720506204 | Cabinet HX, Quest Elite, 4FL                |
| 5    | 720509206 | Fitting Push, Union Elbow, 3/8"X 1/2" LG    |

Table 4. Cabinet Assembly

| Item | Part No.  | Description                            |
|------|-----------|----------------------------------------|
| 6    | 620047971 | Trim Bottom W/Insert, Quest Elite, 4FL |
| 7    | 720201479 | Bracket Dual Nozzle Block Quest        |
| 8    | 7040007   | Screw Machine, #8-32 PAPH 28SS         |
| 9    | 720401801 | Platform Assembly, Quest               |
| 10   | 720532101 | Platform Door, Quest 4FL               |
| 11   | S3354     | Bowl Spout Sealing Gasket              |
| 12   | 720703301 | Grommet, Seal Platform Cover Quest     |
| 13   | 720201509 | Shelf, Cabinet, Quest 4FL              |



**Figure 5. Tank Cover Assembly**

**Table 5. Tank Cover Assembly**

| Item | Part No.  | Description                                   |
|------|-----------|-----------------------------------------------|
| 1    | 620048951 | Insulation Cover Water Tank, Quest Elite, 4FL |
| 2    | 620607112 | Probe Ice Bank GCC W/Clip                     |

**Table 5. Tank Cover Assembly**

| Item | Part No.  | Description                         |
|------|-----------|-------------------------------------|
| 3    | 720504304 | Box Electric Assembly Quest 2 SLJ   |
| 4    | 620049564 | Coil, Refrigeration Quest Elite 4FL |
| 5    | 620049562 | Coil, Water, Quest 2, 2FL           |

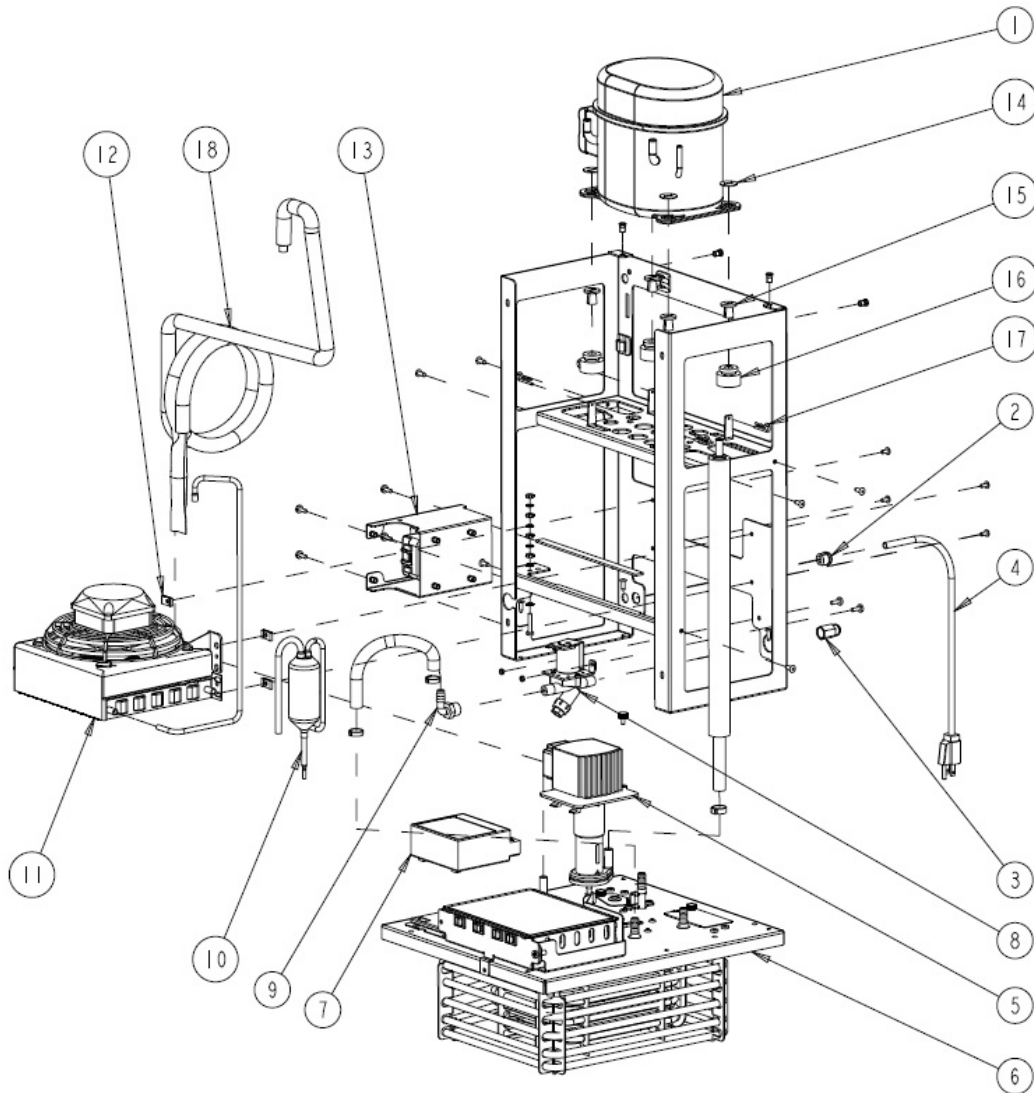


Figure 6. Refrigeration Frame Assembly

Table 6. Refrigeration Frame Assembly

| Item | Part No.      | Description                           |
|------|---------------|---------------------------------------|
| 1    | 729011215     | Kit, 115 V Compressor & Filter Dryer  |
|      | 729011216     | Kit, 230V Compressor & Filter Dryer   |
|      | 729011217     | Kit, 220V Compressor & Filter Dryer   |
| 2    | 7221320       | Strain Relief                         |
| 3    | 620048659     | Adapter, 1/2"FNPT To 3/8"Mail Flare   |
| 4    | 46384         | Cord Service 115V                     |
|      | 620049959-003 | Cord, Service 230V                    |
|      | 620048457     | Cord, Service 220V                    |
|      | 620051429     | Cord, Power, ME Version QSTE 2/4FL    |
| 5    | 620042742     | Agitator Motor Assembly 115V          |
|      | 620042741     | Agitator Motor Assembly 230V/50       |
| 6    | 620049017     | Tank Cover Assembly, Quest Elite, 4FL |
| 7    | 440000902     | Control Ice Bank 120/60 Quest         |
|      | 440000901     | Control Ice Bank 230V Global          |

Table 6. Refrigeration Frame Assembly

| Item | Part No.  | Description                                    |
|------|-----------|------------------------------------------------|
| 8    | 620047891 | Valve Water W/Solenoid, Quest Elite, 2/4FL     |
| 9    | 620049857 | Reducer, Elbow, 1/2 inch to 1/4 inch Barb      |
| 10   | 620047114 | 2 Cubic Inches Filter Dryer                    |
| 11   | 560003705 | Fan, Condenser Assembly, 115V, Quest Elite 2FL |
|      | 560003706 | Fan, Condenser Assembly, 230V, Quest Elite 2FL |
| 12   | 6775      | Clip Tin CB14-832-4                            |
| 13   | 620047655 | Transformer, 115V, Quest Elite 2/4FL           |
|      | 620047654 | Transformer, 230V, Quest Elite 2/4FL           |
| 14   | 9649      | Washer Comp Mount                              |
| 15   | 317781000 | Bushing, Split                                 |
| 16   | 620049560 | Grommet, AE COMP, Quest 2                      |
| 17   | 8474      | Clip Spring                                    |
| 18   | 620051404 | Suction HX Assembly, Quest Elite 4FL           |

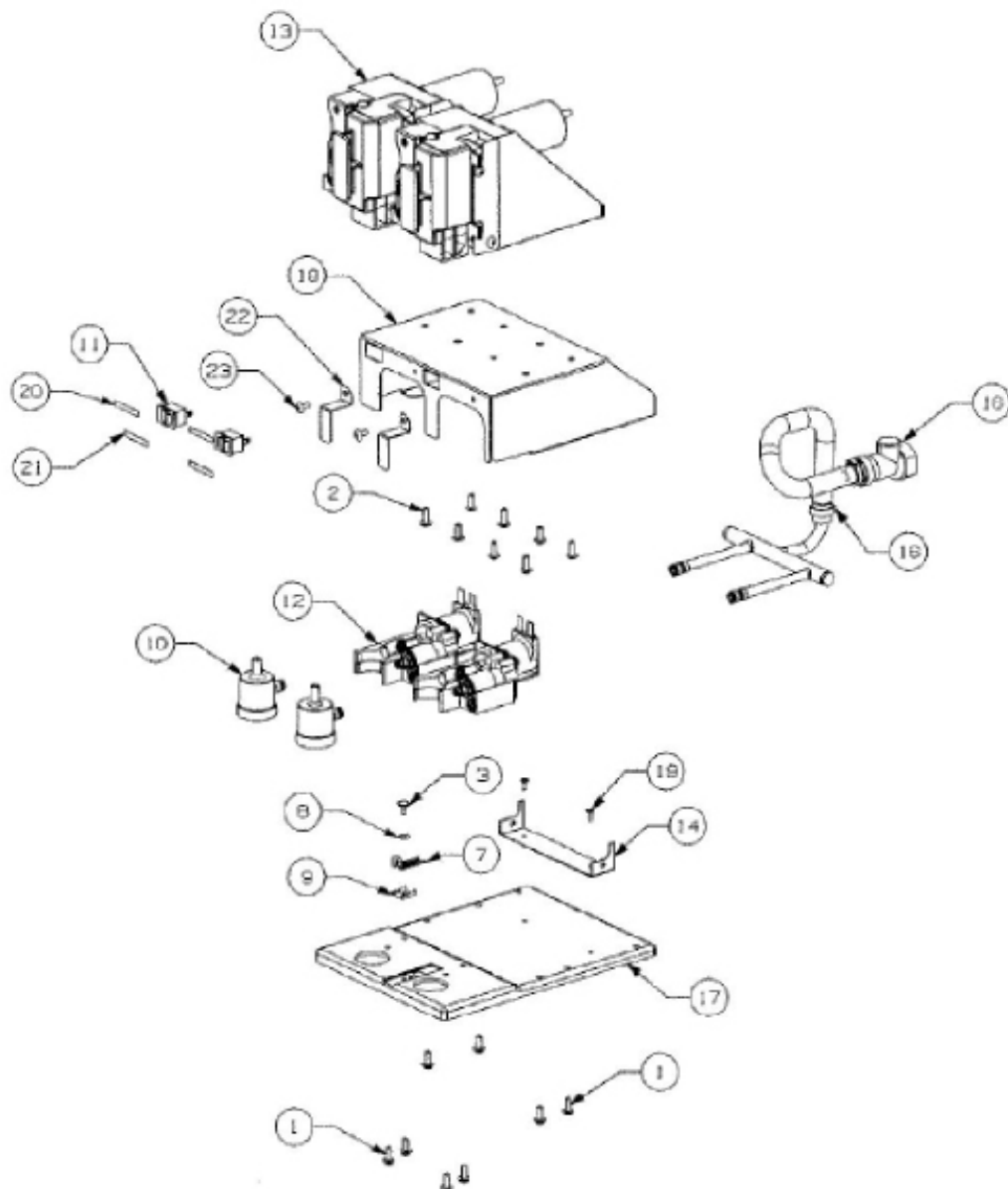


Figure 7. Platform Assembly QLT

Table 7. Platform Assembly QLT

| Item | Part No.  | Description                          |
|------|-----------|--------------------------------------|
| 1    | 78032001  | Screw #8-18X 7/16 Type 25 HHW        |
| 2    | 704105    | Screw #8-30 2X 1/2 inch LG THMS      |
| 3    | 720701001 | Rivet Platform Base Quest            |
| 4    | 11877     | Jumper Assembly Read Flush QLT 180   |
| 5    | 11887     | Jumper Assembly Red Flush Switch AL  |
| 6    | 11888     | Harness Assembly Platform SLJT1000-2 |
| 7    | 45046     | Latch #2 Medium SS                   |
| 8    | 45047     | Guide Latch #2 MED                   |
| 9    | 45048     | Washer Latch #2 MED                  |
| 10   | 45364001X | Chamber Mixing Assembly QLT 180 Day  |
| 11   | 45432     | Switch Rocker Sealed                 |

Table 7. Platform Assembly QLT

| Item | Part No.  | Description                       |
|------|-----------|-----------------------------------|
| 12   | 45508200X | Valve Block Assembly QLT Generic  |
| 13   | 45514100X | Pump Assembly QLT 180             |
| 14   | 45542     | Manifold Bracket QLT 180 2 FLAV   |
| 15   | 55145     | Wrap, Ty 5 1/2 inch Long          |
| 16   | 720509312 | Manifold Assembly Water QLT/QST2  |
| 17   | 720520301 | Base Platform QLT QST2            |
| 18   | 720522011 | Bracket Support Platform QST2     |
| 19   |           |                                   |
| 20   | 7245541   | Label Run Flush QLT 180           |
| 21   | 7245821   | Label Clean                       |
| 22   | 720501429 | Bracket Water Adjustment Cover QS |
| 23   | 7115001   | Screw TF 8-32 TRPH 12SS           |

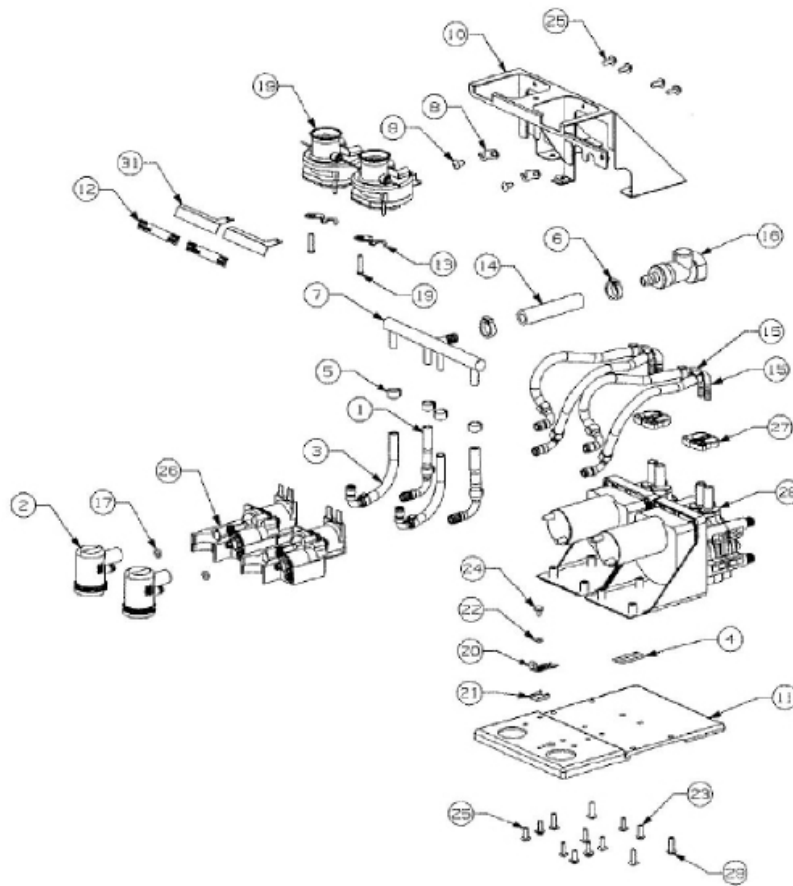


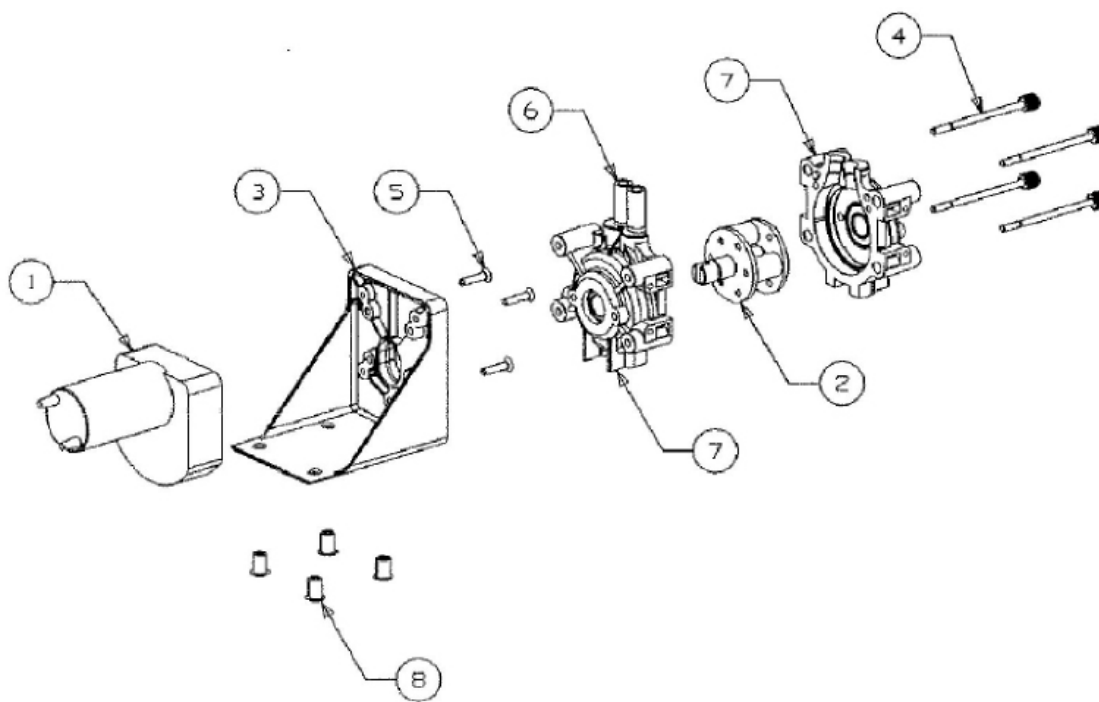
Figure 8. Platform Assembly SLJ

Table 8. Platform Assembly SLJ

| Item | Part No.  | Description                            |
|------|-----------|----------------------------------------|
| 1    | 720509104 | Tube Assembly Water Valve Inlet        |
| 2    | 720500033 | Chamber Mixing QST4                    |
| 3    | 720509105 | Tube Assembly Water Rinse Inlet        |
| 4    | 47554     | Label Notice Data                      |
| 5    | 48114004  | Clamp Oetr 413Open STPLS #10.5         |
| 6    | 48114002  | Clamp Oetr 669 Open STPLS #17.0        |
| 7    | 70509304  | Manifold Water SS Quest 4              |
| 8    | 724558601 | Clip Tube Retainer QST                 |
| 9    | 704101    | Screw Machine 8-32 TRPH12SS            |
| 10   | 720201433 | Bracket Assembly Platform SLJ QST IHOP |
| 11   | 720202704 | Base Platform SLJ QST IHOP             |
| 12   | 720901004 | Label Dispense/Flush QST               |
| 13   | 720501209 | Bracket Washer Hold Down Hook UST      |
| 14   | 49034     | Tube TYGON 3/8 IDX 5/8                 |
| 15   | 720509103 | Tube Assembly Suction Quest            |
| 16   | 720720498 | Coupling In-line 3/8 ID HC35           |
| 17   | 31525003  | O-ring 239 ID 070CS 60DU BU-N          |
| 18   | 11732     | Harness Assembly Platform SLJ 1000     |
| 19   | 45026X    | Adapter Bottle Assembly SL DIS P       |

Table 8. Platform Assembly SLJ

| Item | Part No.  | Description                         |
|------|-----------|-------------------------------------|
| 20   | 45046     | Latch #2 Medium SS                  |
| 21   | 45047     | Guide Latch #2 MED                  |
| 22   | 45048     | Washer Latch #2 MED                 |
| 23   | 704105    | Screw #8-30 X 1/2 inch LG THMS      |
| 24   | 720701001 | Rivet Platform Base QST             |
| 25   | 7032001   | Screw #8-18 X 7/16 Type 25 HHW      |
| 26   | 45508200X | Valve Block AS QLTGeneric           |
| 27   | 48195006  | Clamp Hose .470 ID                  |
| 28   | 45185X    | Pump & Motor Assembly 3-Roller      |
| 29   | 704107    | Screw #8-30 2X 5/8 THMS SS          |
| 30   | 720501706 | Cap Plug .093 ID X 50 Long 1/2 inch |
| 31   | 720201434 | Bracket Platform Label SLJ QST      |



**Figure 9. Pump Assembly**

**Table 9. Pump Assembly**

| Item | Part No.  | Description                                          |
|------|-----------|------------------------------------------------------|
| 1    | 45016001  | Pump Gear Motor                                      |
| 2    | 45728001  | Rotor Assembly (Thick Wall)                          |
| 3    | 45050     | Pump & Motor Mounting Block                          |
| 4    | 720701407 | Thumb Screw, #8-30 2X 3 inch LG                      |
| 5    | 702905    | Screw, #8-30 2X 3/4 inch FHMS                        |
| 6    | 45098     | Pump Tubing Kit (Pump Tubing, Clamps & Instructions) |
| *    | 45078     | Pump Assembly (Items 2 & 7)                          |
| 7    | 45727     | Pump Body, Front/Rear                                |
| 8    | 45283     | Rubber Bushing W/Nutsleep Insert                     |

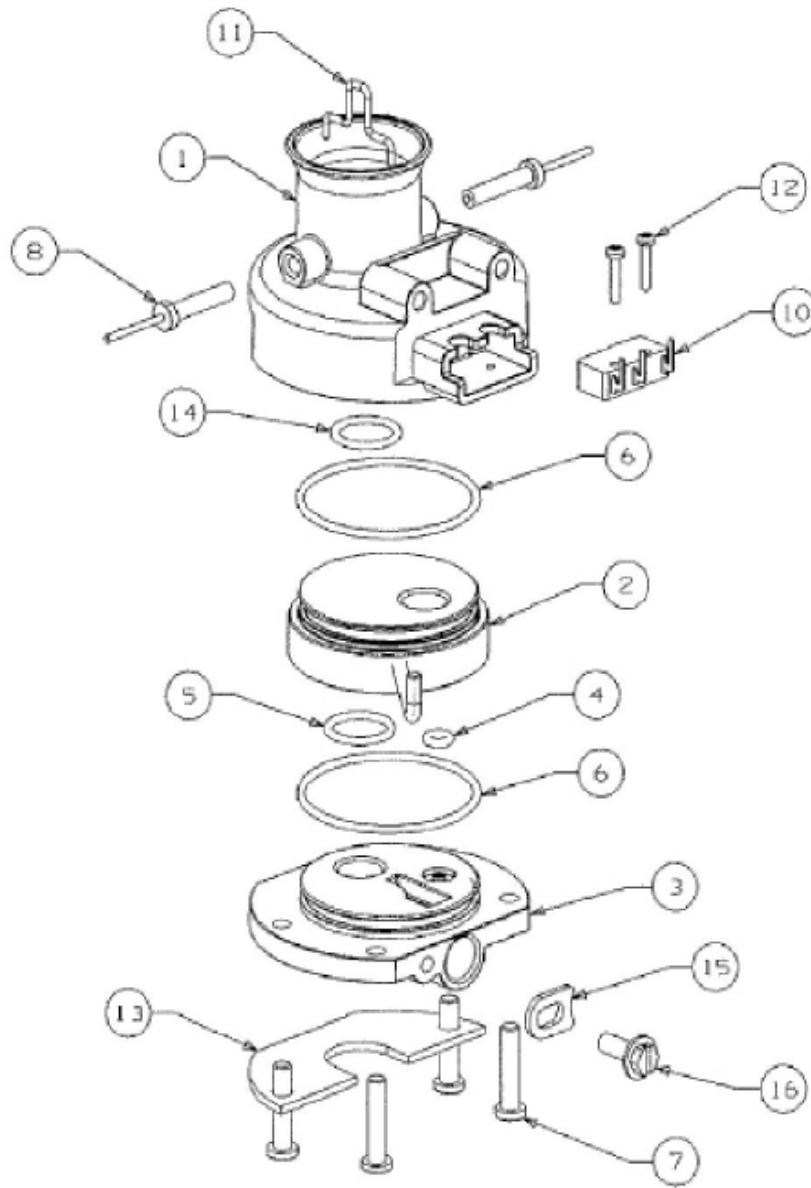


Figure 10. Bottle Adapter Assembly

Table 10. Bottle Adapter Assembly

| Item | Part No.  | Description                                                        |
|------|-----------|--------------------------------------------------------------------|
| 1    | 45060001  | Caddy Adapter, Top                                                 |
| 2    | 45060002  | Run & Flush Valve                                                  |
| 3    | 45060003  | Caddy Adapter, Bottom                                              |
| 4    | 620051432 | O-Ring Blue 0.120 ID & C/S .080 Dia. Quest Elite                   |
| 5    | 31525064  | O-Ring 5/8 inch OD X 0.489 ID TFE/SIL                              |
| 6    | 31525061  | O-Ring 1.489 inch ID X 0.070 inch DIA                              |
| *    | 45026100  | O-Ring Kit (Includes All O-Rings Needed to Rebuild Bottle Adapter) |
| 7    | 7015001   | Screw, #8-18 HI-LO, PH                                             |
| 8    | 45043     | Pin-Sensor, Sold Out                                               |

Table 10. Bottle Adapter Assembly

| Item | Part No. | Description                        |
|------|----------|------------------------------------|
| 10   | 6006821  | Switch, Snap Action                |
| 11   | 45076    | Actuator Pin                       |
| 12   | 60067086 | Screw, #2-50 6X 7/16 inch PH, SS   |
| 13   | 45084001 | Caddy Plate                        |
| 14   | 31525014 | O-Ring 5/8 inch OD X 0.489 ID      |
| 15   | 7222081  | Hold Down Washer                   |
| 16   | 7032001  | Screw, #8-18 X 7/16 Type "25" HHWF |

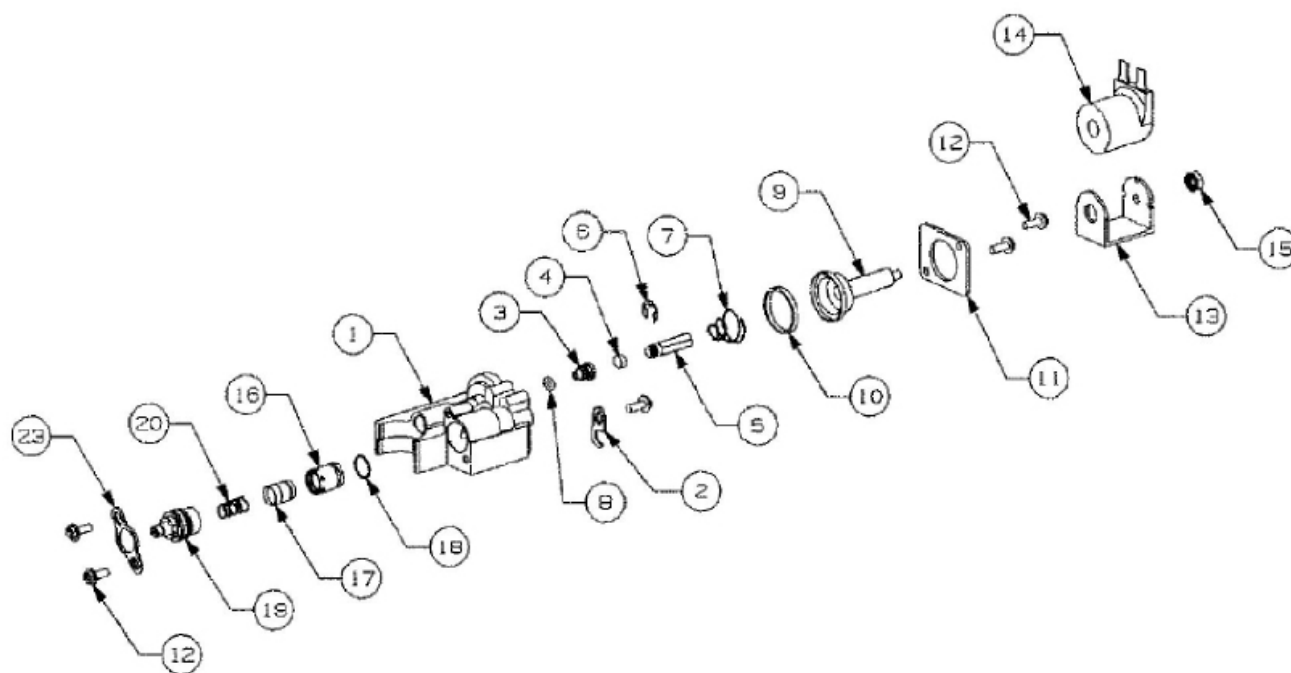


Figure 11. Valve Block Assembly

Table 11. Valve Block Assembly

| Item | Part No.  | Description                                          |
|------|-----------|------------------------------------------------------|
| 1    | 45506100  | Valve Block                                          |
| 2    | 45586     | Hold Down Washer                                     |
| 3    | 49612     | Valve Port, Water                                    |
| 4    | 18071     | Armature Seat, Water, FFV                            |
| 5    | 7215323   | Armature, Solenoid Valve                             |
| 6    | 71815321  | Retaining Ring, 0.242 ID                             |
| 7    | 18367     | Coil Spring, SS                                      |
| 8    | 31525020  | O-Ring 5/16" ODX 0.176 ID                            |
| 9    | 19695001  | Guide                                                |
| 10   | 621000000 | Rubber Gasket, Valve Block                           |
| 11   | 45518     | Bracket, Valve Block                                 |
| 12   | 7032001   | Screw, #8-18 X 7/16" Type "25" HHWF SS               |
| 13   | 16779003  | "C" Frame, Solenoid                                  |
| 14   | 48520001  | Coil, 24VDC                                          |
| 15   | 720406    | Not #10-32 KEPS                                      |
| 16   | 60281001  | Ceramic Sleeve, Syrup, FFV                           |
| 17   | 60280002  | Ceramic Piston, Water, FFV                           |
| 18   | 31525060  | O-Ring 0.539" X0.459" X0.875" OD                     |
| *    | 48979103  | Spool & Sleeve Assembly (Includes Items 16, 17 & 18) |
| 19   | 7245699   | Flow Control/Bonnet Assembly                         |
| 20   | 48258005  | Spring, Zero, FFV                                    |
| 23   | 45587     | Hold Down Washer                                     |

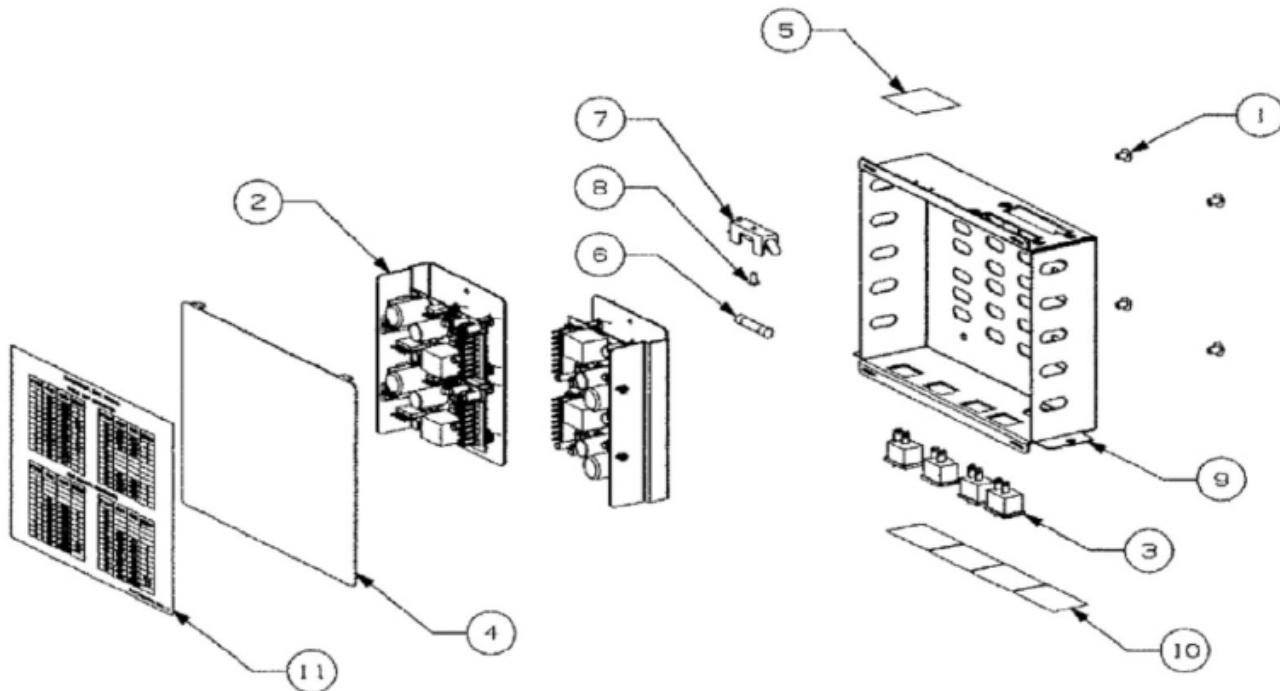


Figure 12. Electrical Box Assembly

Table 12. Electrical Box Assembly

| Item | Part No.  | Description                                          |
|------|-----------|------------------------------------------------------|
| 1    | 7061003   | Screw, #10 Type "F" HHWF, 3/8" L                     |
| 2    | 720504504 | Voltage Regulator Assembly                           |
| *    | 45012102  | Voltage Regulator Board Only<br>(includes insulator) |
| 3    | 45432001  | Hi/Low Speed Rocker Switch                           |
| 4    | 720504414 | Cover, Electrical Box                                |
| 5    | 45758     | Label-Fuse Rating                                    |
| 6    | 59328001  | Fuse, 6.25 Amp, 250 VAC                              |
| 7    | 7245059   | Fuse Older                                           |
| 8    | 734801    | Up Rivet                                             |
| 10   | 45621     | Label, Speed Switch                                  |
| 11   | 720500716 | Label Wiring Electrical Box QST 4                    |

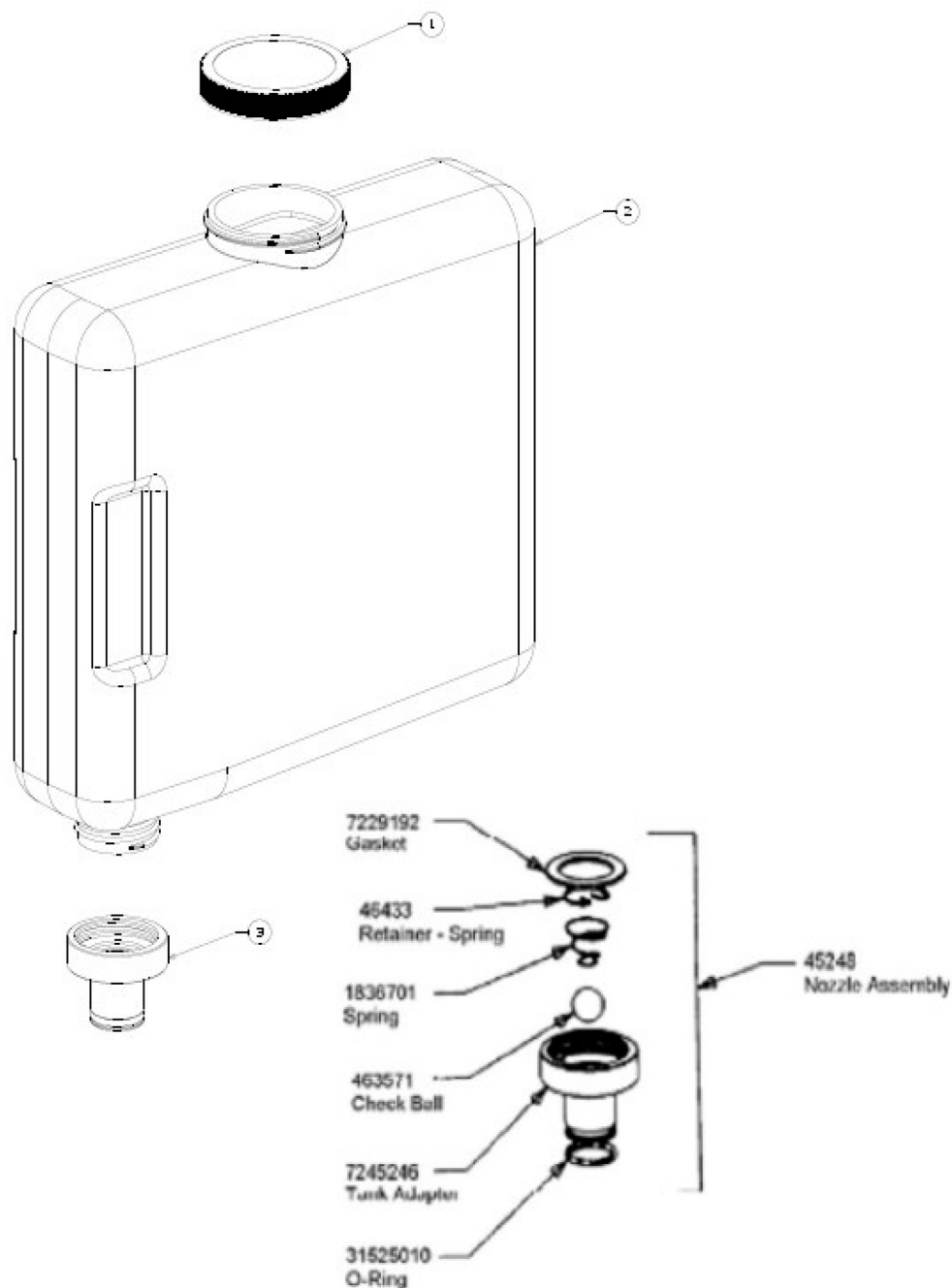


Figure 13. Generic Bottle Assembly

Table 13. Generic Bottle Assembly

| Item | Part No.  | Description              |
|------|-----------|--------------------------|
| 1    | 720202010 | Cap 400 Series QST       |
| 2    | 720401106 | Bottle Refillable QST    |
| 3    | 45248     | Adapter Assembly, Bottle |



## SPARE PARTS LIST

Table 14

| Qty. | Part No.  | Description                                               |
|------|-----------|-----------------------------------------------------------|
| 1    | 560004360 | Condenser Fan, Motor 115VAC                               |
| 1    | 560004361 | Condenser Fan, Motor 230VAC                               |
| 2    | 18367     | Spring, Coil S/S-Water Solenoid                           |
| 4    | 45098     | Pump Tubing Kit                                           |
| 1    | 45432     | Inner Door Switch                                         |
| 2    | 720521500 | Voltage Regulator Board, QLT                              |
| 2    | 720504602 | Voltage Regulator Board, SLJ                              |
| 2    | 45016001  | Pump Dear Motor                                           |
| 1    | 45026100  | Bottle Adapter O-Ring Kit (all O-rings in bottle adapter) |
| 1    | 45728001  | Pump Rotor Assembly                                       |
| 1    | 48520001  | Coil, 24 VDC, Valve Block                                 |
| 2    | 48979103  | Spool & Sleeve Assembly W/31525-060 O-Ring                |
| 1    | 440000902 | Global Ice Bank Control                                   |
| 1    | 720520501 | Drip Tray Grill                                           |
| 1    | 720500102 | Drip Tray                                                 |

Table 14

| Qty. | Part No.  | Description                             |
|------|-----------|-----------------------------------------|
| 1    | 720502800 | Agitator Motor                          |
| 2    | 720506104 | Cabinet Fan, 115 VAC                    |
| 1    | 720507101 | Dispense Nozzle, Static Mixer, & O-Ring |
| 1    | 720508801 | Push Button Control Board               |
| 2    | 720508802 | Portion Control Board                   |
| 1    | 620047655 | Transformer 120 V 60 Hz 26 V@ 4A2       |
| 1    | 620047891 | Valve Water W/solenoid QS T2 2/         |
| 1    | 620049856 | Drip Tray Black W/texture QS T          |
| 1    | 620047785 | Comp A EA 3417 YXA QS T2 2/4FL          |
| 1    | 720506104 | Fan Assembly 115/60/50 4.7X4.7X1.0      |
| 1    | 620047654 | Transformer 230V 60 230V 26V@4A2        |
| 1    | 620048651 | Compressor 230V/50HZ QST 22/4F          |
| 1    | 560004364 | Fan Shroud                              |
| 1    | 560004368 | Grill Fan                               |
| 1    | 560004366 | Fan Blade                               |



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